



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D350-591-121
Job Sheet 175504-A

Part No: D350-591-121

Job Qty: 1 ea

Part Name: Heli-Access-Step™ LH - High Gear, Short Step, Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG IIN-D350-591 REV H, D2351-041 REV E IPP Rev:E 02.10.21 Re-format; Incorporated D2351-041 IPP KJ/RF IPP rev. F 06.02.23 added grinding EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
180	QC	1 pcs	4/27/18	4/27/18	0.00	0.00	QC7-2		CPL
190	Large Fab	1 pcs	4/27/18	4/27/18	0.00	0.68	Large Fab 2		SA 18-05-23
220	QC	1 pcs	4/27/18	4/27/18	0.00	0.00	QC10		CPL
230	QC	1 pcs	4/27/18	4/27/18	0.00	0.00	QC5		CPL
240	HandFinish	1 pcs	4/27/18	4/27/18	0.00	0.19	HandFinish1		SA 18-05-23
250	Powdercoat	1 pcs	4/27/18	4/27/18	0.00	0.16	Powdercoat1		BR 18-5-23
260	HandFinish	1 pcs	4/27/18	4/27/18	0.00	0.19	HandFinish3		BIEB 18-05-24
270	QC	1 pcs	4/27/18	4/27/18	0.00	0.00	QC3		38
280	Packaging	1 pcs	4/27/18	4/27/18	0.00	0.00	Packaging1-3		DA MAY 2 5 2018
290	QC	1 pcs	4/27/18	4/27/18	0.00	0.00	QC4		5 DAS
295	DC	1 pcs	4/27/18	4/27/18	0.00	0.00	DC		9-8-58
300	Packaging	1 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1	DAS	21 MAY 2 5 2018
310	QC21-FG	1 Ea	4/27/18	4/27/18	0.00	0.00	QC21	21 MAY 2 5 2018	9-89

Part Op 190 - 1-Rivet Leg Assembly as per Dwg D2351 2-Weld Fwd End Plate per QSI 004 & Dwg D2351 A/RAluminum
Descriptions: Rod _____ 3-Grind end plate flush.

250 - START TIME: 2:00 OVEN TEMPERATURE: 320° FINISH TIME: 2:30

295 - Photocopy bluefile and type labels as per PPP D350-591-121 CHG005

300 - Identify and pack for shipping as per PPP D350-591-121 Location:FG039

MAY 2 5 2018

wing walk M138711

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2582	Hi-Skid Step Leg Assembly	1 Ea (1 ea)	190-Large Fab	5072948
D2673-34	End Plate	1 Ea (1 ea)	190-Large Fab	5052885
MS20600-AD4W3	Cherry Rivet	16 Ea (16 ea)	190-Large Fab	5062619
AN3-37A	Bolt	2 Ea (2 ea)	280-Packaging	
AN4-13A	Bolt	1 Ea (1 ea)	280-Packaging	
AN4-16A	Bolt	2 Ea (2 ea)	280-Packaging	
D2230-1	Mounting Lug	1 Ea (1 ea)	280-Packaging	
D2230-3	Mounting Lug	1 Ea (1 ea)	280-Packaging	
D2732-030	Rubber Cushion - 3"	2 Ea (2 ea)	280-Packaging	
MS21042L3	Nut	2 Ea (2 ea)	280-Packaging	
MS21042L4	Nut	3 Ea (3 ea)	280-Packaging	
NAS1149D0363J	Washer	4 Ea (4 ea)	280-Packaging	
NAS1149D0463J	Washer	6 Ea (6 ea)	280-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
190-Large Fab	D2582	1	4	0
	D2673-34	1	38	0
	MS20600-AD4W3	16	449	0
280-Packaging	AN3-37A	2	106	0
	AN4-13A	1	1,772	0
	AN4-16A	2	177	0
	D2230-1	1	129	0
	D2230-3	1	190	0
	D2732-030	2	249	0
	MS21042L3	2	1,968	0
	MS21042L4	3	3,697	0
	NAS1149D0363J	4	2,242	0
	NAS1149D0463J	6	7,313	0

Part Specifications

Specifications could not be found.

Plex 5/3/18 3:47 PM Dart.Gagnon.Michelle



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Container No: S068373



Part: D350-591-121

Job No: 175504-A

Serial No/Batch: S058780

Revision:

Inspector:

Date: 06/22/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003372	S073799	AN3-37A	Bolt	S041154	ST347	2
003372	S073798	AN4-13A	Bolt	S062374	ST344	1
003372	S073797	AN4-16A	Bolt	S068654	ST343	2
003372	S073796	D2230-1	Mounting Lug	S065883	ST521	1
003372	S066272	D2230-3	Mounting Lug	S066240	ST521	1
003372	S073795	D2732-030	Rubber Cushion - 3"	S059609	ST410	2
003372	S073794	MS21042L3	Nut	S054107	ST303	2
003372	S073793	MS21042L4	Nut	S056039	ST303	3
003372	S073792	NAS1149D0363J	Washer	S015269	ST263	4
003372	S073791	NAS1149D0463J	Washer	S055952	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/25/18 9:27 AM dart.quirion.sonia

REFERENCE ONLY

5.0 PARTS LIST

Qty -117A	Qty -119	Qty -133	Part Number	Description
X			D350-591-117A	<i>Heli-Access-Step</i> ™, Pre-Flight Step
	X		D350-591-119	<i>Heli-Access-Step</i> ™, Long Step – Low Skid
		X	D350-591-133	<i>Heli-Access-Step</i> ™, Aft Maintenance Step
	1		D2355	STEP ASSEMBLY (LOW-LONG)
		1	D2946-041	STEP ASSEMBLY (MAINTENANCE)
2	2		D2171	CLAMP
2	2		D2182B035	CUSHION
		4	D2230-1	MOUNTING LUG
		4	D2230-3	MOUNTING LUG
4	4		D2274	RADIUS BLOCK
1			D2362-041	SUPPORT BRACKET
	1		D2362-3	SUPPORT BRACKET
		1	D2945	MOUNTING PLATE
1	1		D3595-200-300	CUSHION
		8	D2732-030	CUSHION
	2		AN3-37A	BOLT
		2	AN4-7A	BOLT
		4	AN4-11A	BOLT
		8	AN4-16A	BOLT
	4		AN4-21A	BOLT
4	1		AN4-22A	BOLT
	4		NAS1149D0363J	WASHER (AN960JD10)
4	6	14	NAS1149D0463J	WASHER (AN960JD416)
	2		MS21042L3	NUT
4	5	14	MS21042L4	NUT

Qty -121	Qty -122	Qty -123	Qty -124	Part Number	Description
X				D350-591-121	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
	X			D350-591-122	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
		X		D350-591-123	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
			X	D350-591-124	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
1				D2351-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1			D2351-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1		D2356-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1	D2356-042	STEP ASSEMBLY (LOW-SHORT, RH)
1	1	1	1	D2230-1	MOUNTING LUG
1	1	1	1	D2230-3	MOUNTING LUG
2	2	2	2	D2732-030	CUSHION
2	2	2	2	AN3-37A	BOLT
1	1	1	1	AN4-13A	BOLT
2	2	2	2	AN4-16A	BOLT
4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)
2	2	2	2	MS21042L3	NUT
3	3	3	3	MS21042L4	NUT

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Revision: H

Date: 15.11.20